

From Atoms to Electricity: An Introduction to Nuclear Power, Its Promise and Challenge

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NUCLEAR ENGINEERING

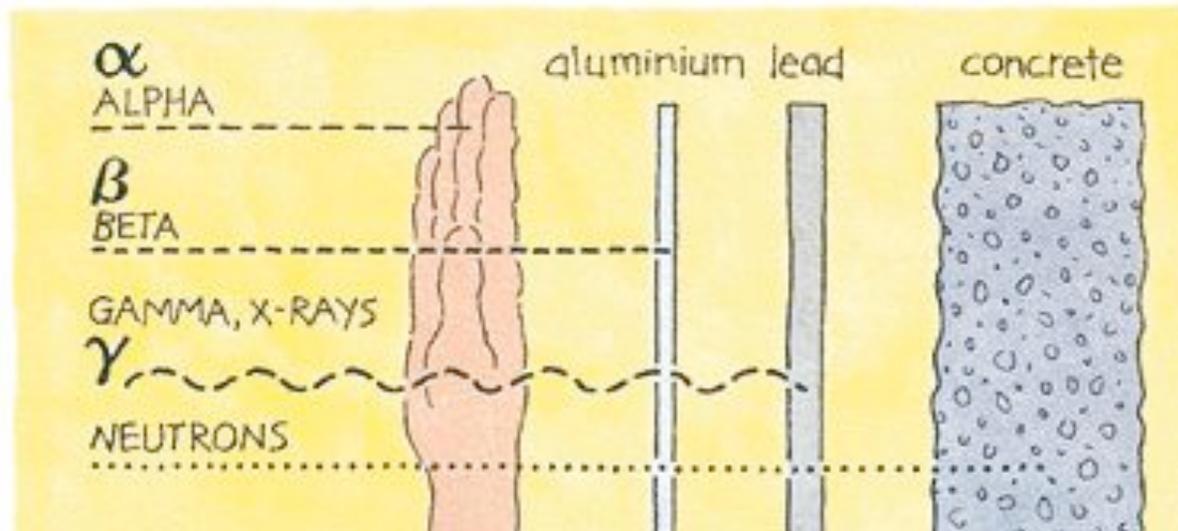


Presentation overview

- **A brief introduction to the radioactivity, the atom, and nuclear fission**
- **Discussion of increasing energy demands with minimal environmental impact (greenhouse gas emissions)**
 - **How will the environment, resources and security issues affect the future evolution of energy technology?**
- **Current nuclear power plants, and performance**
 - **PWR, BWR**
 - **Disposition of spent nuclear fuel, Yucca Mountain Repository**
- **Perspectives for the future**
 - **License applications for new nuclear power plants**
 - **New U.S. Department of Energy program, the Global Nuclear Energy Partnership, seeks to better utilize spent nuclear fuel**
- **Summary**

Types of radiation

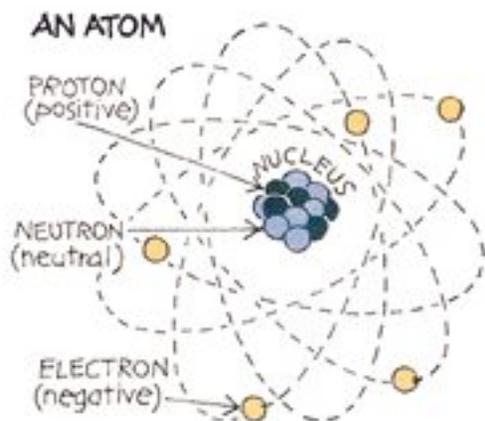
- Radiation can be electromagnetic rays:
 - X-rays, γ -rays, cosmic rays, visible light, radio and microwaves
- or particles,
 - α , β , protons, or heavy-ions (charged), and neutrons (neutral)
- The different types of radiation interact differently with materials (including the body) and have different ranges



It is important to understand that ionizing radiation (α , β , γ and x-rays) do not cause the body to become radioactive. But, most materials (including tissues in the body) contain natural radioactivity.

Sources of radiation

- Radiation is produced from radioactive decay, changes in energy of an atomic electron or nucleus, atomic motion, or the interaction between radiation (particles or electromagnetic rays) and atoms.
- Sources of radiation include the sun, radioactive materials and thermal radiation
- Radioactivity is the spontaneous emission of radiation emitted by unstable atoms as they transition to a more stable state



Atoms (elements) characterized by **A** (atomic number) and **Z** (# of protons & electrons), the number of neutrons is **A-Z**

URANIUM 238 (U238) RADIOACTIVE DECAY

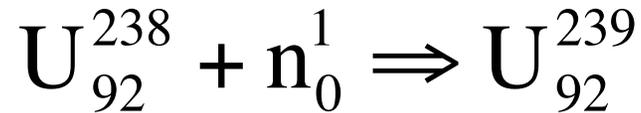
type of radiation	nuclide	half-life
α	uranium-238	4.47 billion years
β	thorium-234	24.1 days
β	protactinium-234m	1.17 minutes
α	uranium-234	245000 years
α	thorium-230	8000 years
α	radium-226	1600 years
α	radon-222	3.823 days
α	polonium-218	3.05 minutes
β	lead-214	26.8 minutes
β	bismuth-214	19.7 minutes
α	polonium-214	0.000164 seconds
β	lead-210	22.3 years
β	bismuth-210	5.01 days
α	polonium-210	138.4 days
	lead-206	stable

Nuclear chemistry

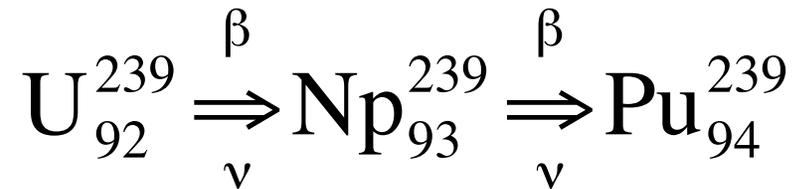
**URANIUM 238 (U238)
RADIOACTIVE DECAY**

type of radiation	nuclide	half-life
	uranium-238	4.47 billion years
α	↓	
	thorium-234	24.1 days
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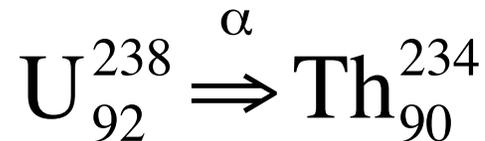
Neutron absorption:



Beta decay:



Alpha decay:

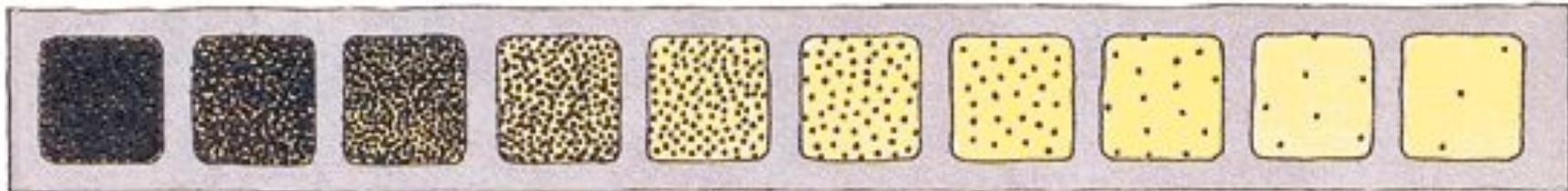


Radioactive decay

- Radioactive decay occurs stochastically with a characteristic time, known as a half-life, $\tau_{1/2}$. While we can not predict *when* a given radioactive atom will decay, we can predict the amount of atoms undergo radioactive decay using the half-life.

$$N = N_0 e^{-\frac{\ln 2}{\tau_{1/2}} t}$$

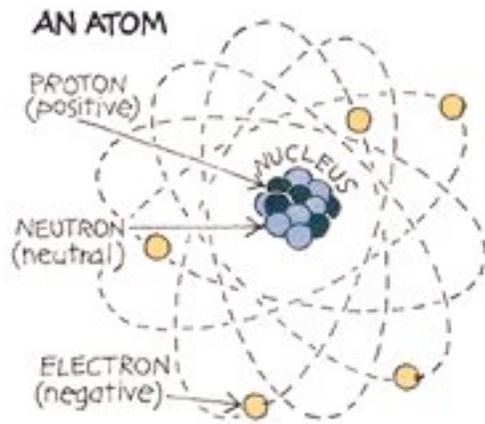
Decay rate of radioactivity: After ten half lives, the level of radiation is reduced to one thousandth



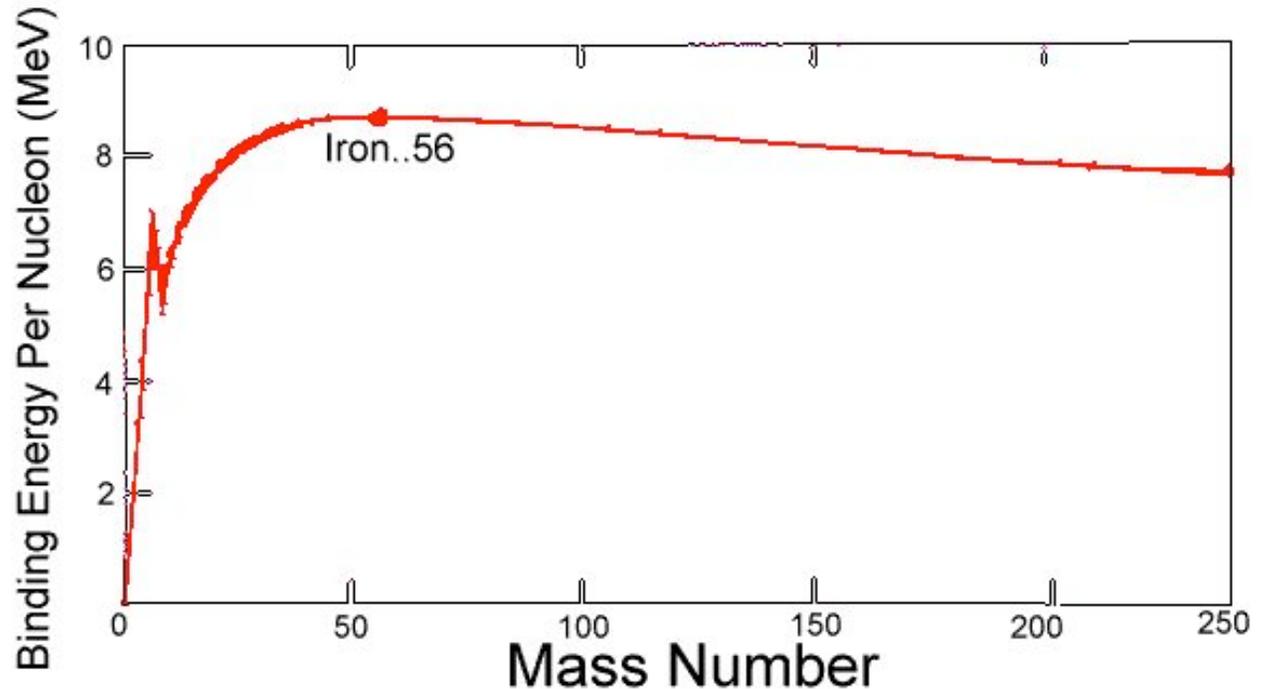
Time: One half life two three four five six seven eight nine

- The amount of radioactivity is specified in units of Becquerel (Bq) which equals 1 decay per second or Curies (Ci), $1 \text{ Ci} = 3.7 \times 10^{10} \text{ Bq}$

The physics of nuclear fission



Atoms (elements) characterized by **A** (Mass number) and **Z** (# of protons & electrons), the number of neutrons is **A-Z**



The mass of an atom is smaller than the sum of its parts

The difference is called the “mass defect”

The “binding energy” is the energy required to hold the atom together

$$E = \Delta mc^2$$

If we split or combine atoms, we can release some of the binding energy

The discovery of nuclear fission



Energy balance:

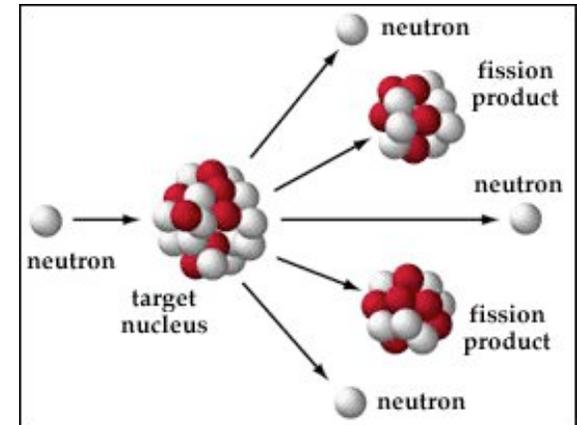
$$Q = 137(8.5\text{MeV}) + 97(8.9\text{MeV}) - 235(7.8\text{MeV}) \\ \cong 200\text{MeV}$$



Lise Meitner

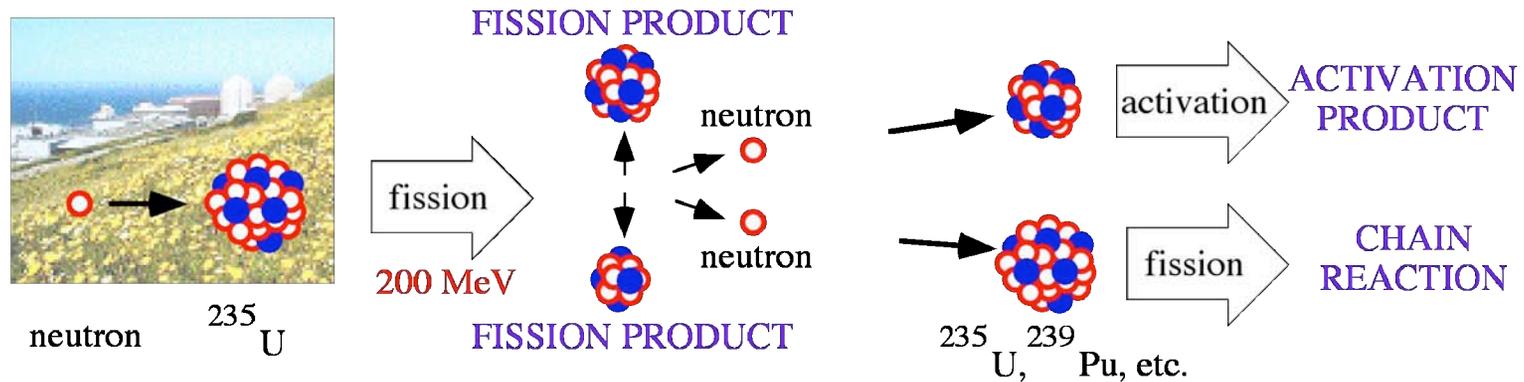


Otto Hahn



December, 1938 - Meitner and Hahn hypothesize that the strange chemistry of the elements that are formed by neutron irradiation of uranium can be explained by assuming fission of uranium has occurred.

Energy from Nuclear Fission



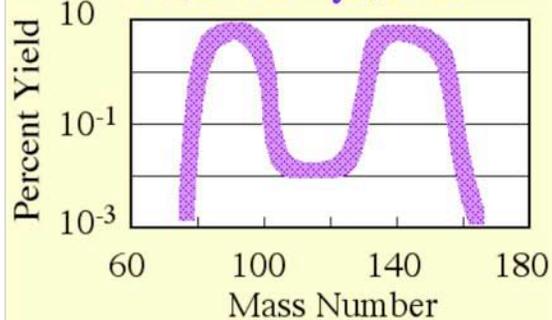
Fission Fuel Energy Density: 8.2×10^{13} J/kg

Fuel Consumed by 1000-MW_e Plant: 3.2 kg/day

Spent nuclear fuel & waste:

Fission Prod. (3.2 kg/day)

^{90}Sr , 30 yr; ^{137}Cs , 30 yr;
 ^{99}Tc , 2×10^5 yr; etc.



Activation Products

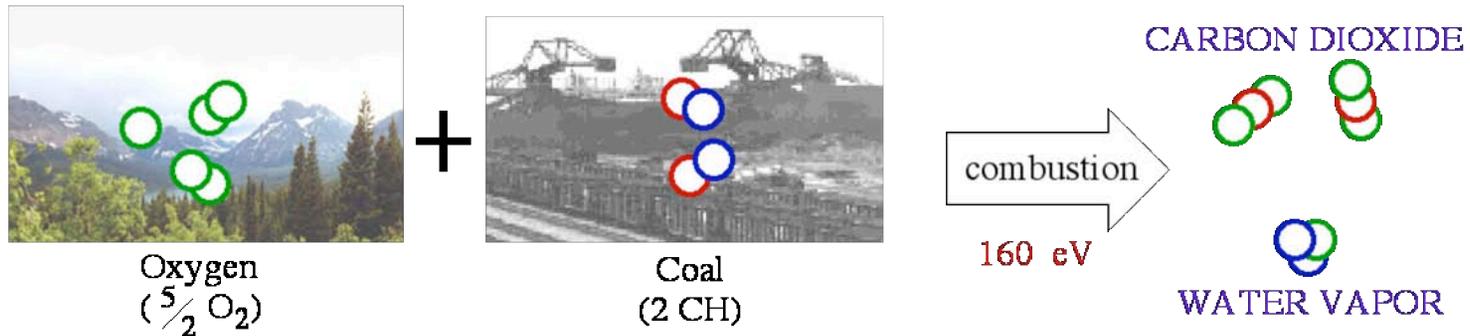
- Fuel → Transuranics, longer half lives (^{239}Pu , 24,000 yr; ^{237}Np , 2×10^6 yr; etc.)
- Structures → Moderate half lives, low-level waste (^{60}Co , 5 yr)
- Coolants → Low (water) to moderate (metals) half lives
- Transmutation → Convert from long to short half life

Mining

Radon from mill tails if not capped

Construction materials

Energy from Fossil Fuels: Coal



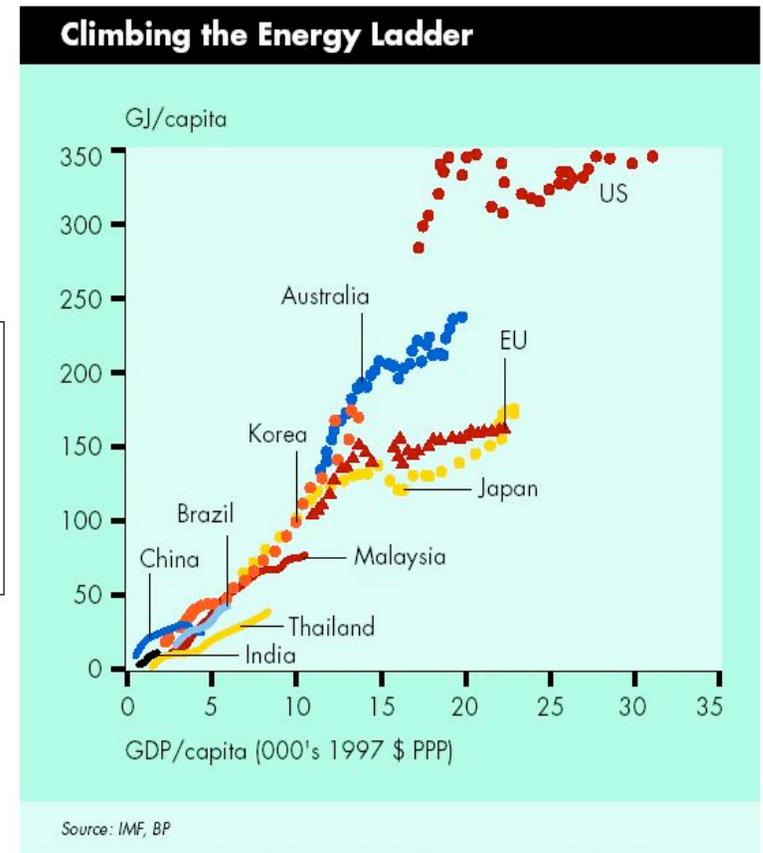
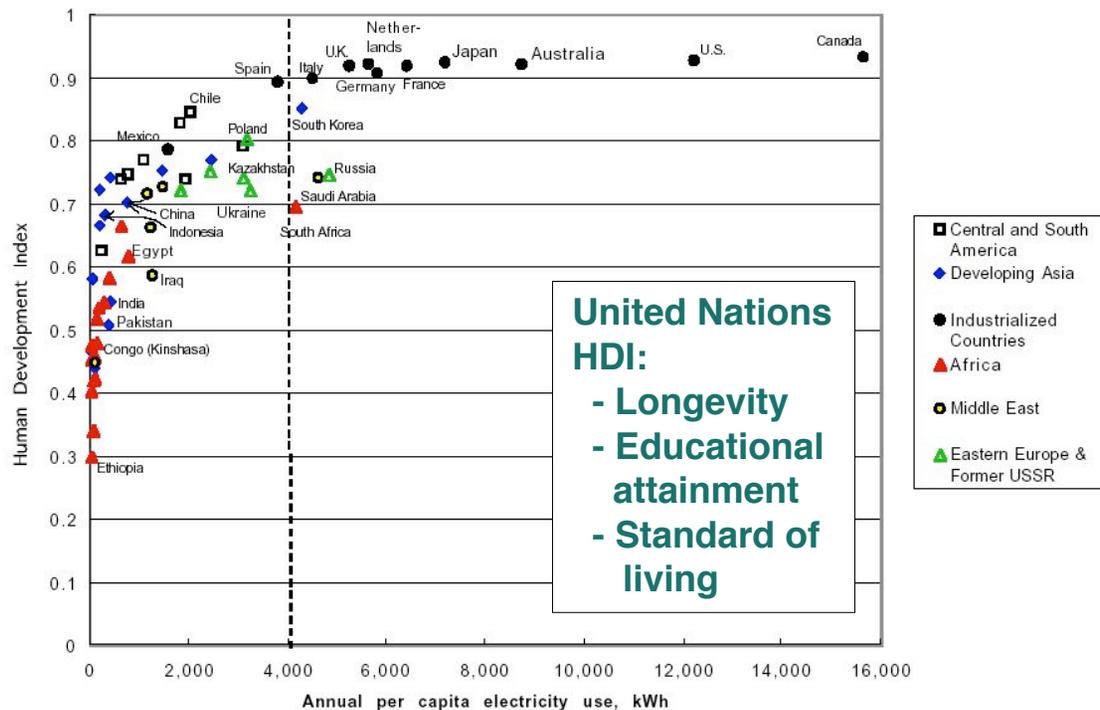
Fossil Fuel (Coal) Energy Density: $2.9 \times 10^7 \text{ J/kg}$
Fuel Consumed by 1000-MW_e Plant: 7,300,000 kg/day
Waste:

<u>Coal Combustion Products</u>		<u>Mining</u>
NO _x	→ High temperature combustion	Leachates/ dust from mining
SO _x	→ Sulfur in coal (0.4% - 5%)	
Ash	→ (5% - 25% of coal mass)	Construction materials
CO ₂	→ Global warming	

1999 Global Coal Consumption: 3 billion tons

Importance of energy

- World electricity consumption is projected to double by 2020. Yet, considering the link between electrical usage and human well-being, the consumption increase could easily be much larger



Ref, A.D. Pasternak,
UCRL-ID-140773, 2000.

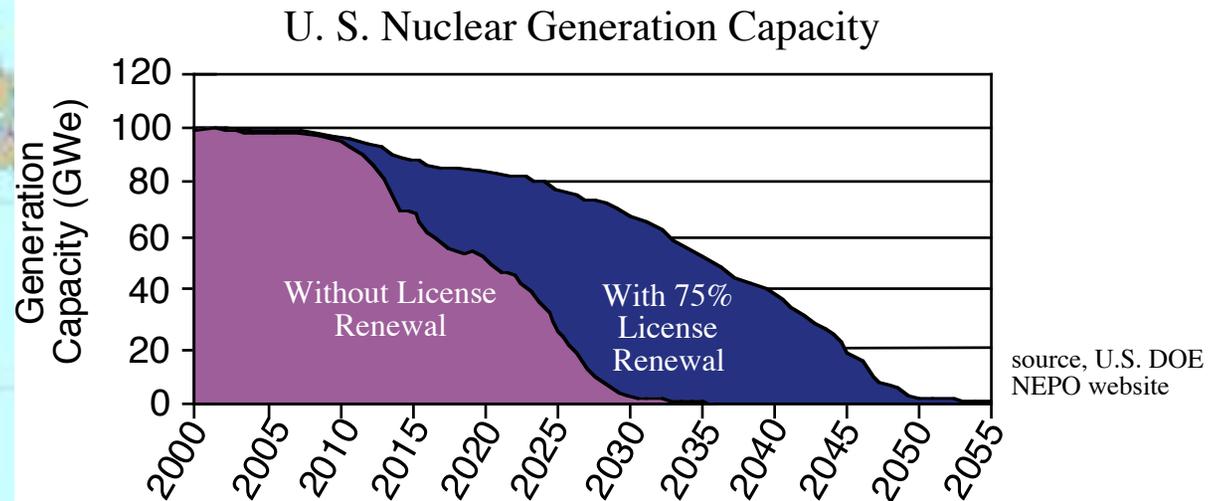
Energy production closely related to quality of life

Current nuclear production & future needs

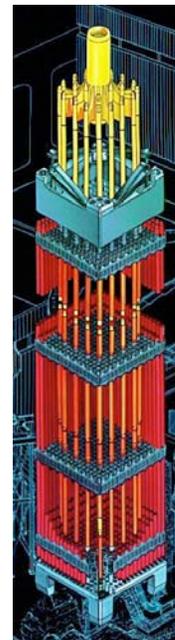
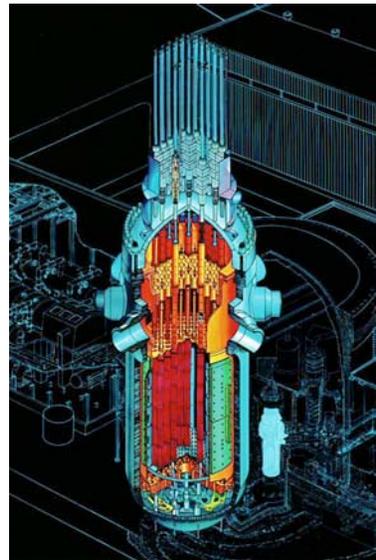
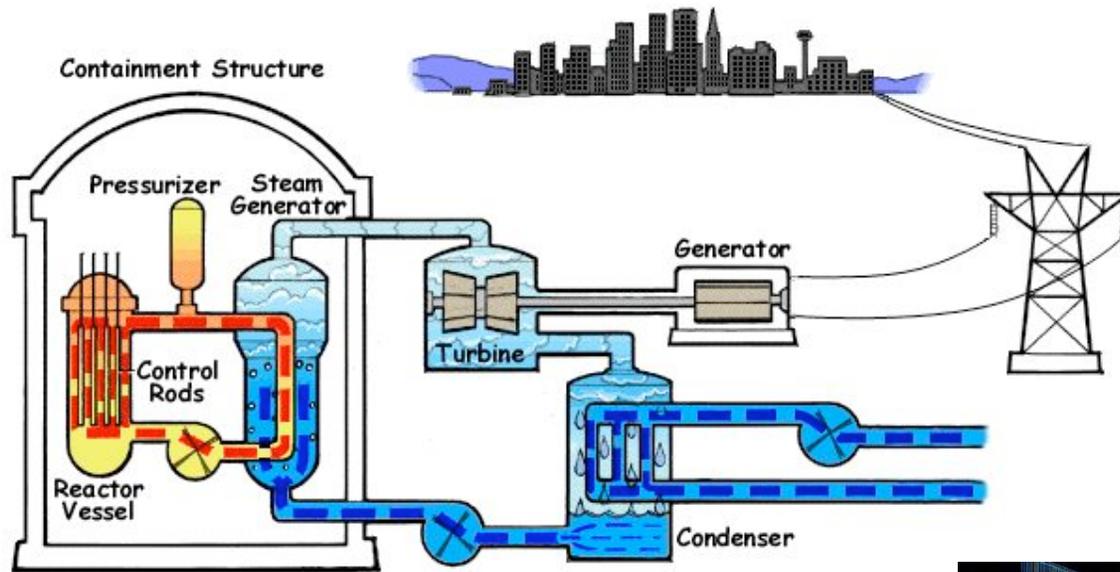
- 104 commercial nuclear power plants produce ~20% of U.S. electricity without contributing to air pollution or greenhouse gases.
- U.S. electricity consumption is projected to increase by >30% by 2020.
- World electricity consumption is projected to double by 2020.



Source,
http://www.insc.anl.gov/pwrmaps/map/world_map.php



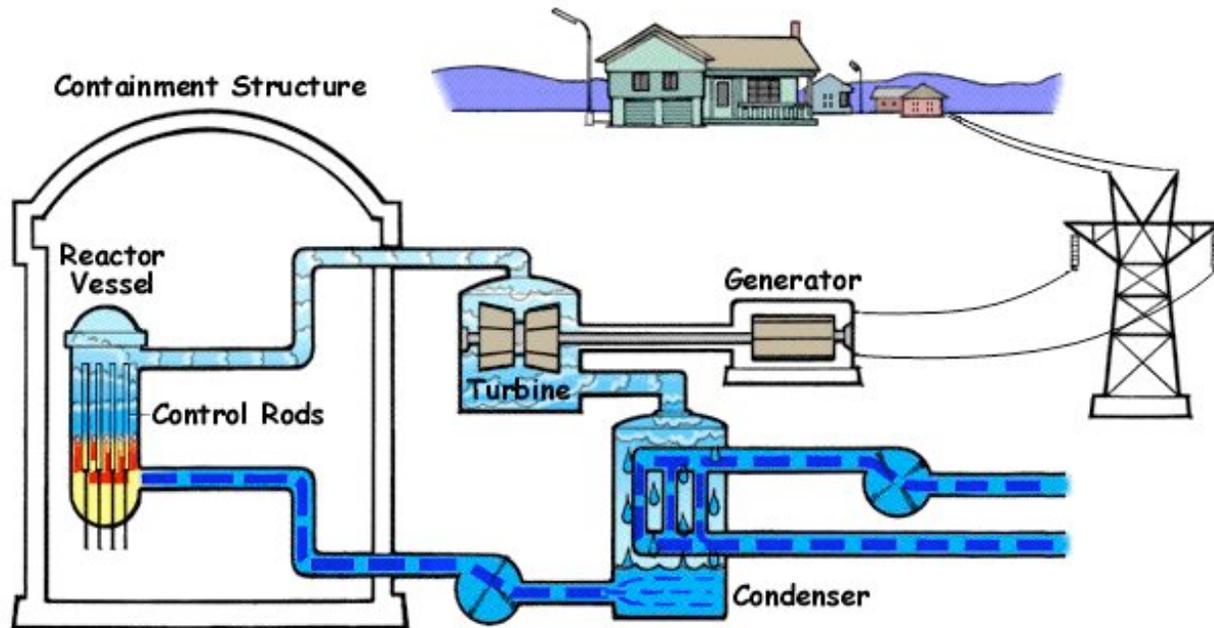
Pressurized water reactor (PWR)*



- Core contained in *RPV* at a pressure of about 15 MPa. RPV is ~20 m high, 4 m in diameter and ~220 mm thick.
- Core consists of about *190 fuel assemblies*, each about 4 m tall and containing about 250 - 300 *fuel rods*.
- The *primary* circuit circulates water from the core to the *steam generator*, used to boil the water in the *secondary* circuit at 7 MPa and 280°C.
- The chemical composition of the water is controlled by addition of selected chemicals (*water chemistry*) - used for reactivity control, generally add boron (~1000 ppm at start of core life), also control chemistry to reduce corrosion

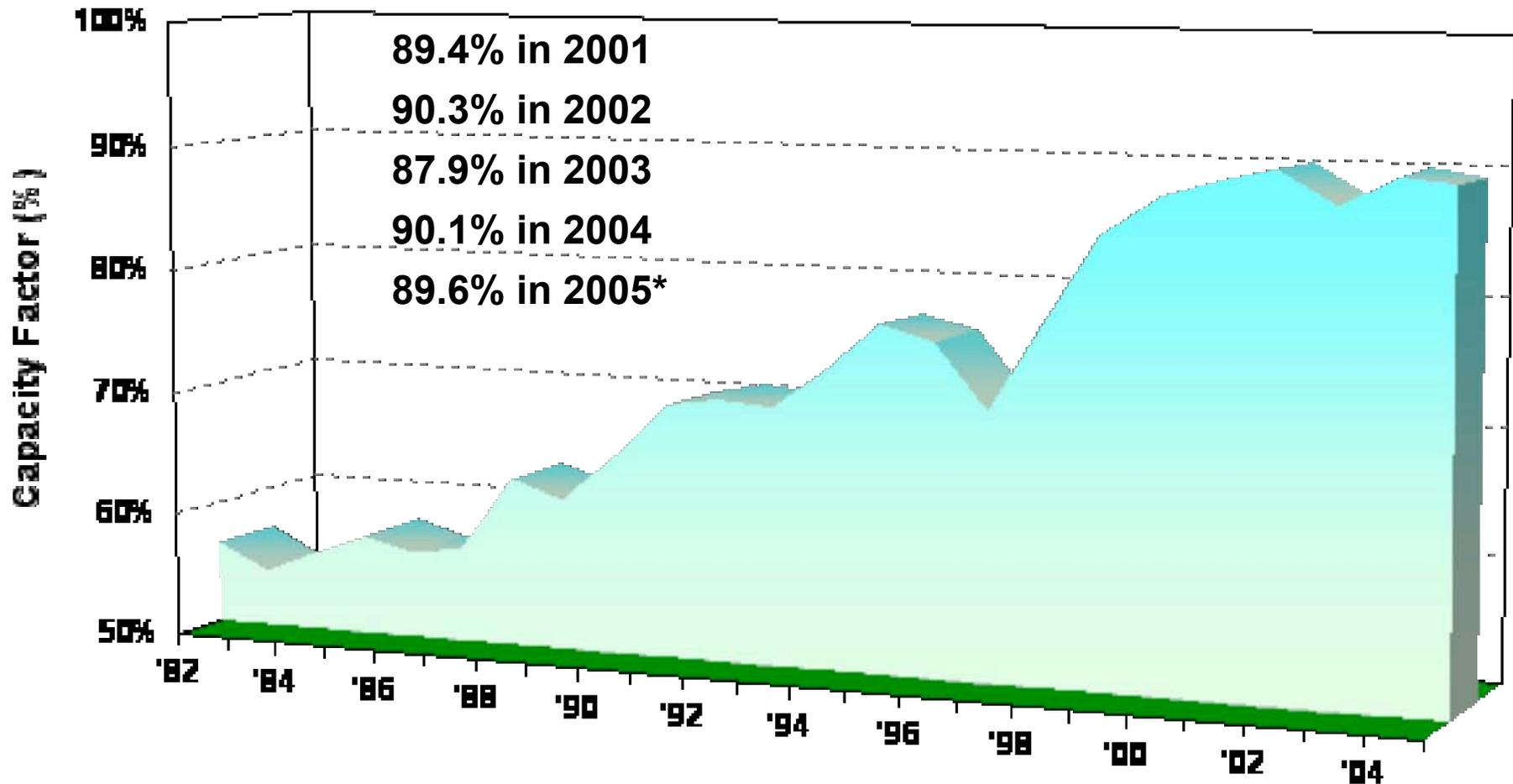
* <http://www.nucleartourist.com/type/pwr.htm>

Boiling water reactor (BWR)*



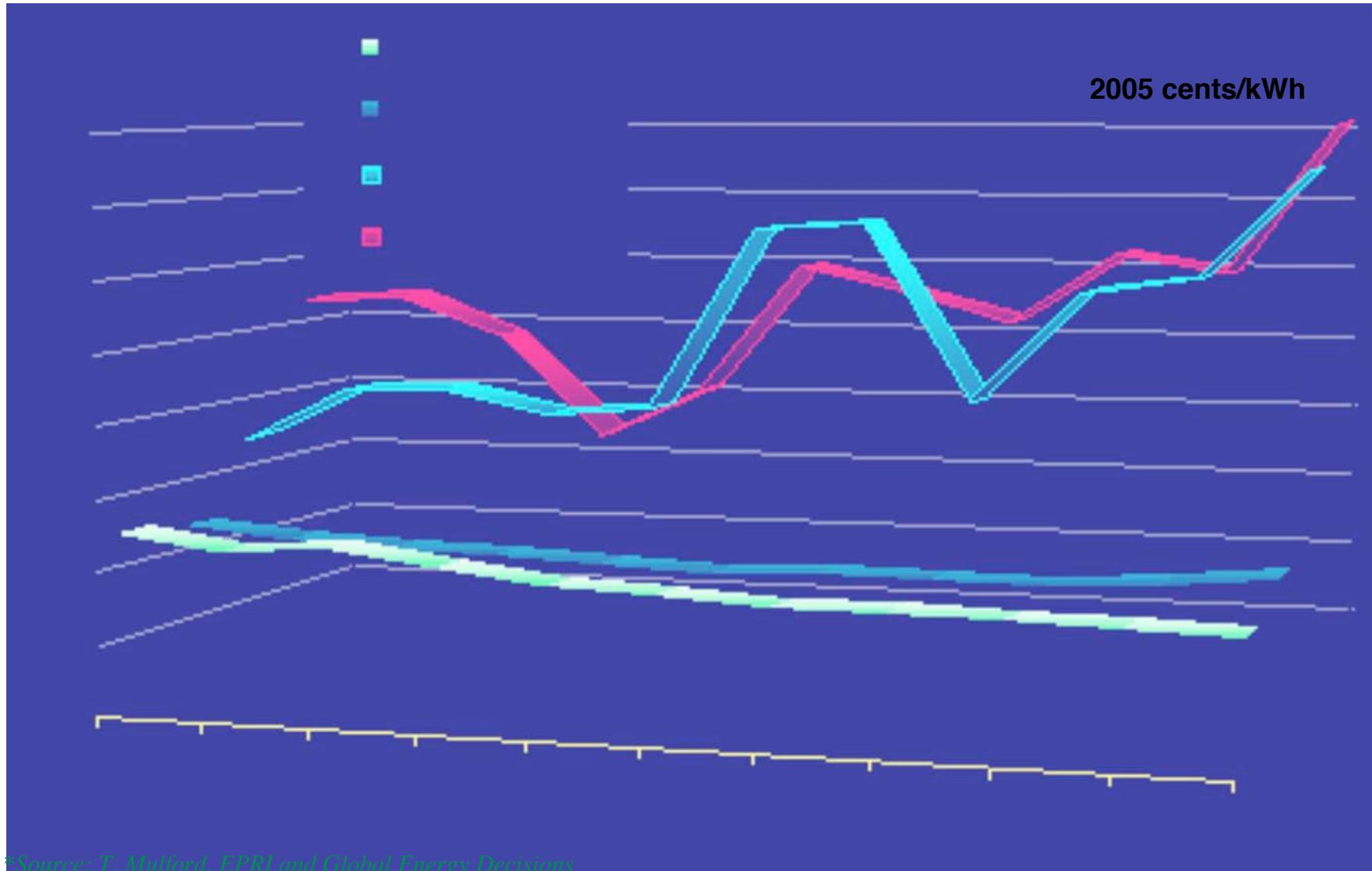
- BWR RPV is ~22 m high, 6 m in diameter and ~150 mm thick. The core consists of about 700 fuel assemblies, each containing about 63 fuel rods encased in a square channel. The core is ~5 m diameter and 4 m high.
- Water is boiled in the core at a pressure of about 7 MPa and about 280°C
- Low-pressure reject steam is converted to liquid in the condenser
- Water is returned to the core via a feedwater pump with intermediate purification
- The chemical composition of the water is controlled by addition of selected chemicals - no reactivity control, generally H₂ added to reduce corrosion due to radiolysis

Nuclear industry performance*



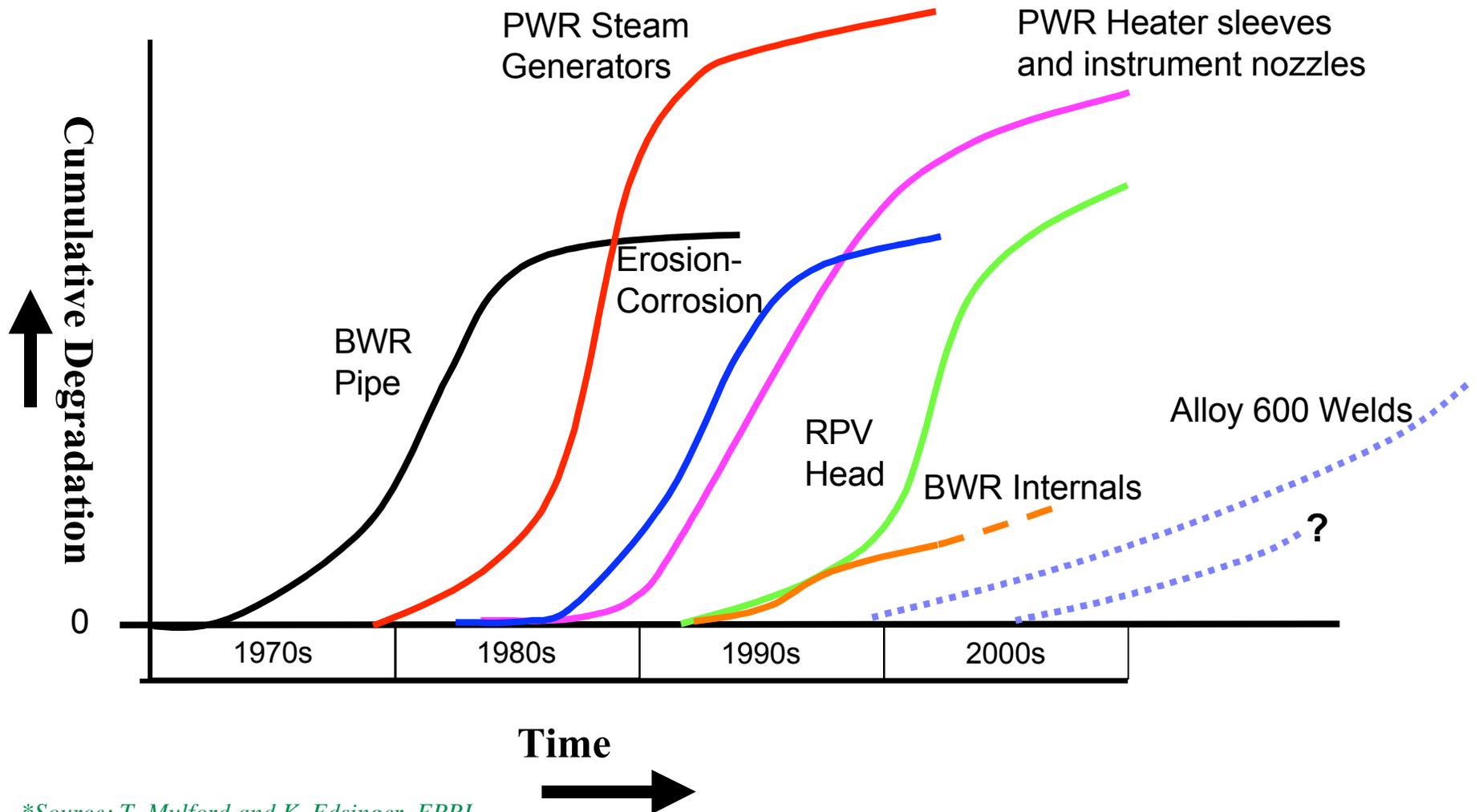
*Source: T. Mulford, EPRI and Energy Information Administration

US electricity production costs*



*Source: T. Mulford, EPRI and Global Energy Decisions

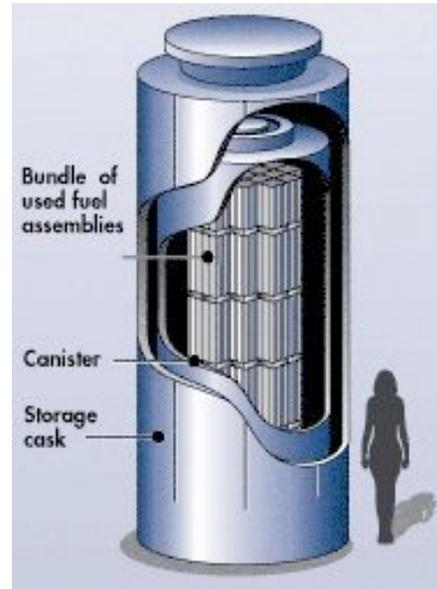
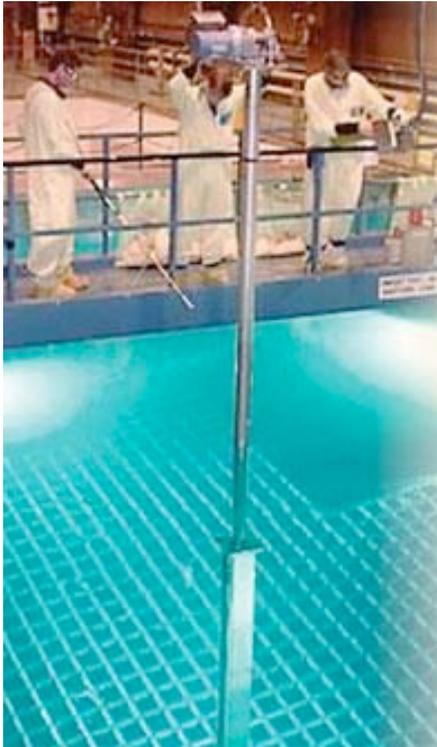
Materials challenges have been, are and will remain challenging now and into the future of nuclear power*



*Source: T. Mulford and K. Edsinger, EPRI

Spent nuclear fuel today

- Spent fuel stored in storage pool, then moved to dry cask storage awaiting transfer to the Yucca Mountain Repository



Overview of Yucca Mountain Repository

Unsaturated Zone (UZ) ~600 meters thick

- Repository in this zone (unique to Yucca Mountain)

Engineered Barrier System

- Tunnel, “drip shield”, container, cladding, waste itself

Saturated Zone (SZ)

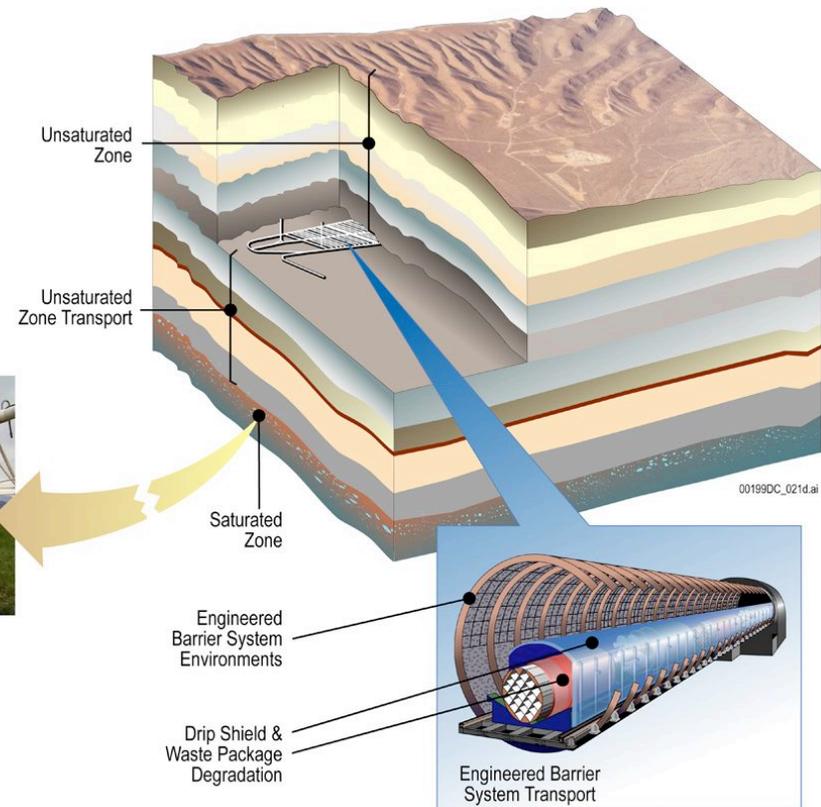
- Groundwater transport 18+ km downstream

Biosphere

- Where the contaminants come into contact with humans and other biota



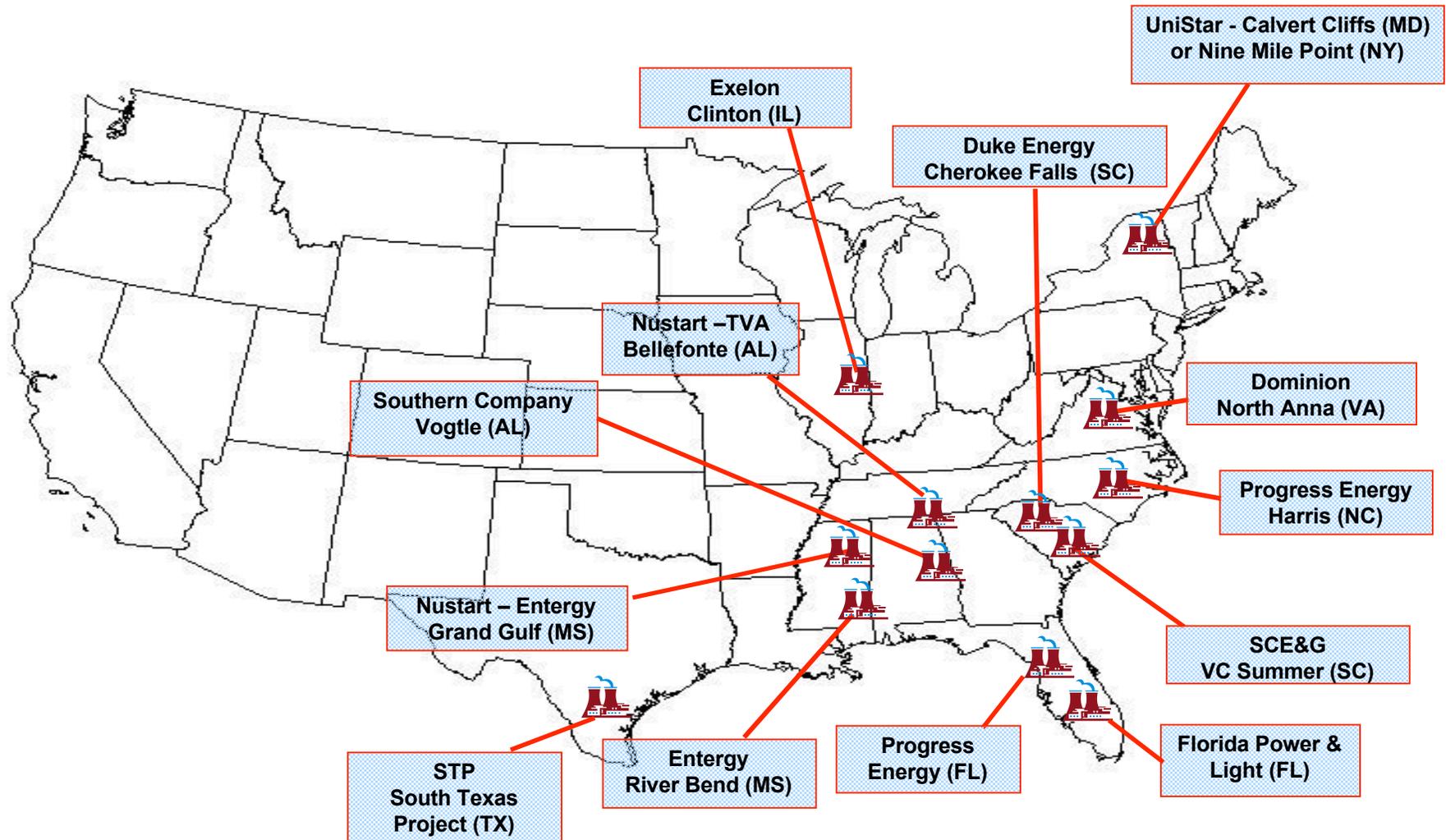
Biosphere



Importance of nuclear power into the future

- **Significant projected increase in electricity (energy) consumption over the next two decades**
- **At the same time, awareness that the concentration of greenhouse gases in the atmosphere is increasing at historic rates**
- **Possible emergence of a hydrogen-based transportation economy and increased demand for electrical-based desalination of water resources**
- **All combine to produce very large demands on “clean” electrical generation**
- **Solar, wind, geothermal and hydroelectric are all important “clean” energy producers, but they may not economically meet the entire energy demands. Likely near term reliance on natural gas but not entirely “clean” or cost competitive.**
- **Nuclear power is the safe, clean alternative - requires an improved treatment of spent nuclear fuel utilization & disposal, inherently safe fission reactor designs, and “lots of science advances”, including advanced materials**

US utility announcements*

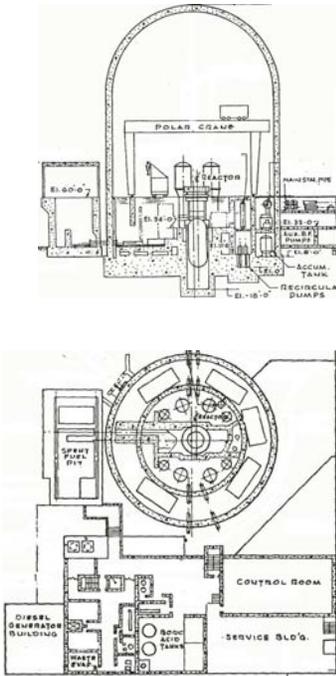


19 total combined operating license (COL) applications for
26 total reactors ($\approx 60\%$ advanced PWR, $\approx 25\%$ advanced BWR)

*Source: T. Mulford, EPRI

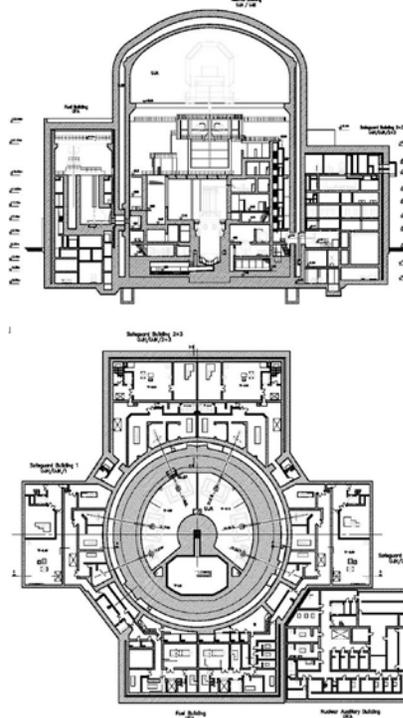
Reduced capital costs expected for next reactors due to passive safety systems

Gen II



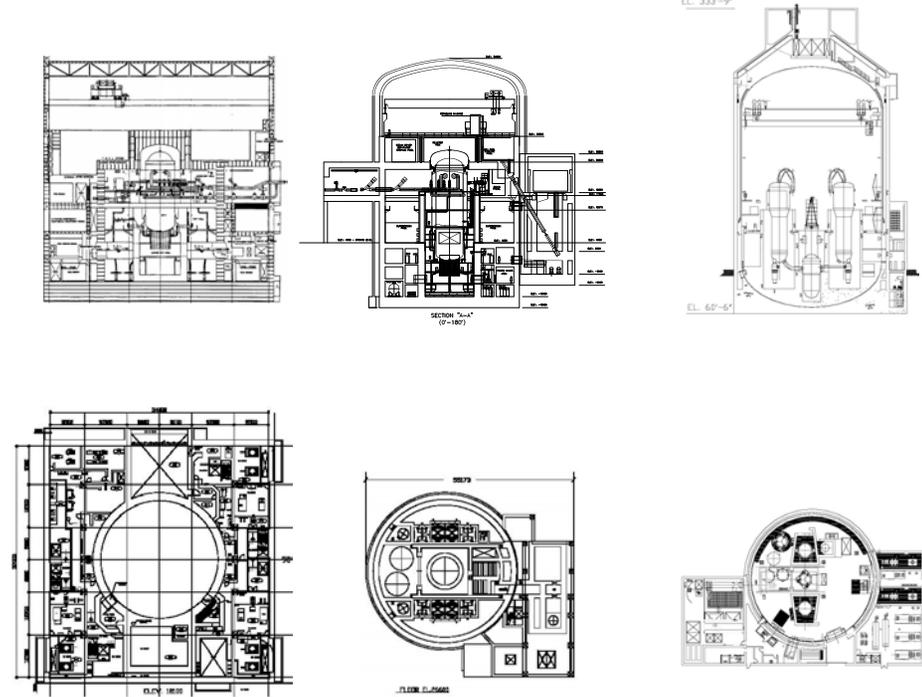
1970's PWR
1000 MWe
40 MT_{steel}/MW

Gen III - Active



EPR
1600 MWe
49 MT_{steel}/MW

Gen III+ - Passive



ABWR
1380 MWe
51 MT_{steel}/MW

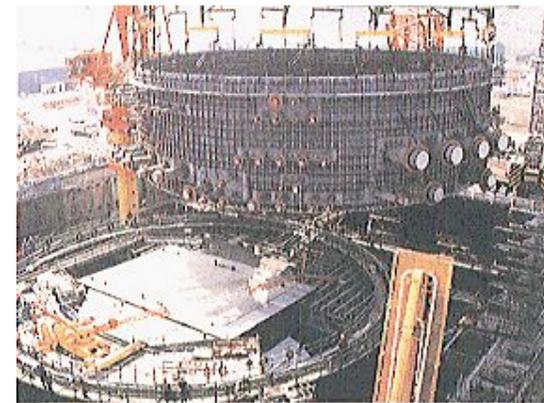
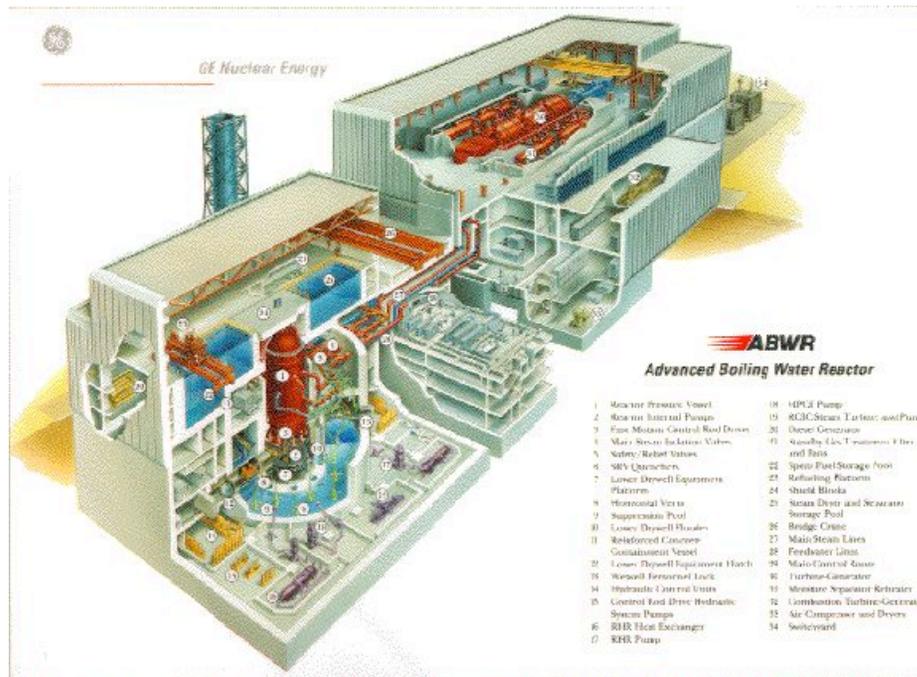
ESBWR
1500 MWe
37 MT_{steel}/MW

AP-1000
1090 MWe

Scaled Comparison

The ABWR has demonstrated rapid construction

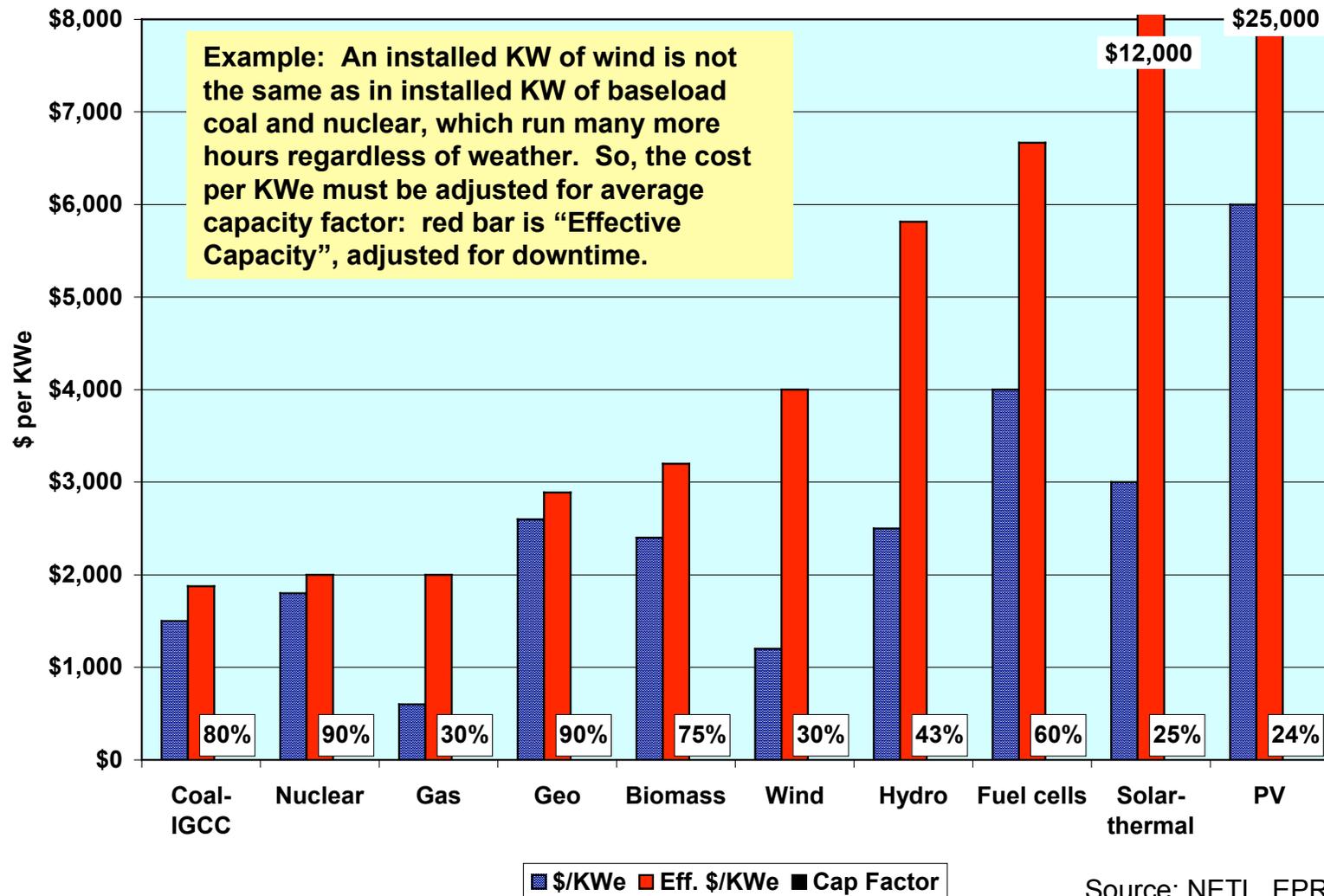
- **Advanced Boiling Water Reactor - an “Evolutionary” design developed by:**
 - **General Electric, San Jose, California**
 - **Hitachi/Toshiba, Japan**
- **1350-MWe capacity**
- **2 units constructed in Japan, 2 under construction in Taiwan**



Modular assembly reduced construction time to 52 months

Real power generation costs are impacted by capacity factor

Fuel costs, weather affect downtime of some sources, which impacts investment.



Source: NETL, EPRI

Context for future nuclear power: A new view is emerging for global non-proliferation policy

President G.W. Bush, National Defense College, Feb. 11, 2004:

- “The world must create a safe, orderly system to field civilian nuclear plants without adding to the danger of weapons proliferation. The world's leading nuclear exporters should ensure the states have reliable access at reasonable cost to fuel for civilian reactors, so long as those states renounce enrichment and reprocessing. Enrichment and reprocessing are not necessary for nations seeking to harness nuclear energy for peaceful purposes. The 40 nations of the Nuclear Suppliers Group should refuse to sell enrichment and reprocessing equipment and technologies to any state that does not already possess full-scale, functioning enrichment and reprocessing plants.”

Mohamed El Baradei, “Towards a Safer World,” The Economist (October 18, 2003):

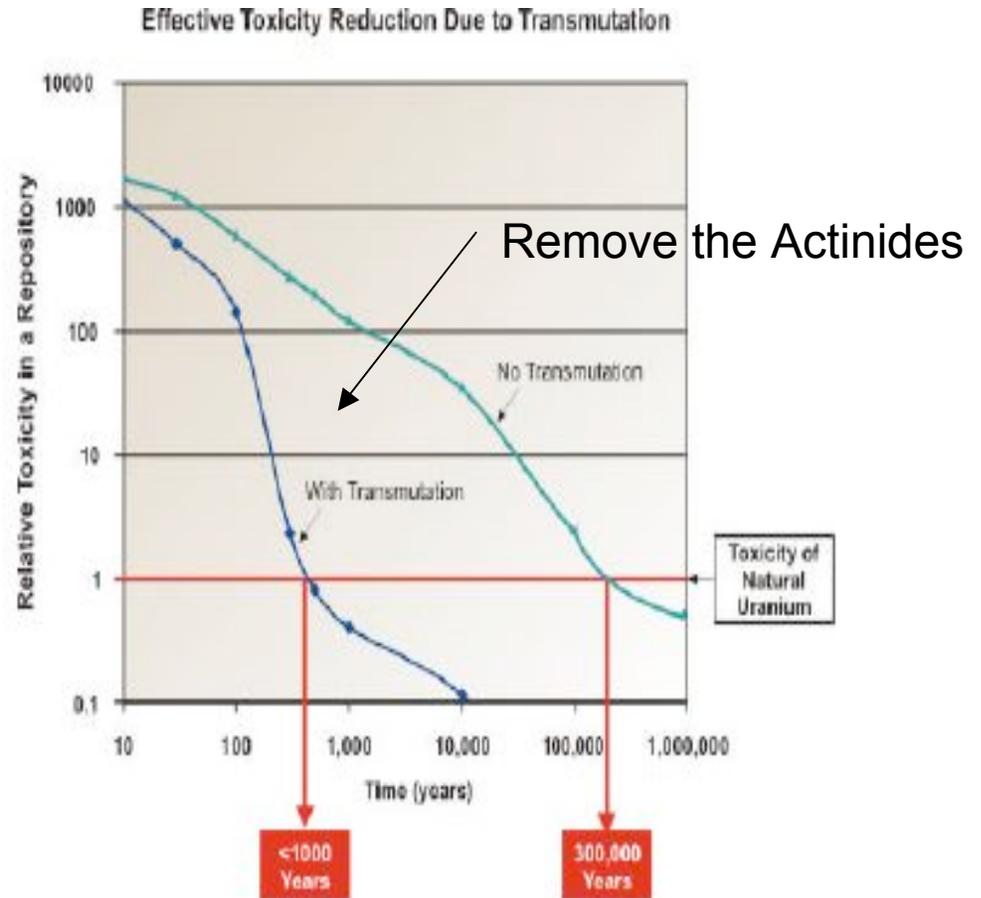
- “It is time to limit the processing of weapon-usable material (separated plutonium and high-enriched uranium) in civilian nuclear programmes, as well as the production of new material through reprocessing and enrichment, by agreeing to restrict these operations exclusively to facilities under multinational control. These limitations would need to be accompanied by proper rules of transparency and, above all, by an assurance that legitimate would-be users could get their supplies.... [Also] we should consider multinational approaches to the management and disposal of spent fuel and radioactive waste.”

New York Times editorial, January 4, 2004:

- “There is no legitimate reason for countries to develop [enrichment and reprocessing] if they can be sure of reliable outside fuel supplies. Reactor fuel production should be limited to the few advanced countries that already have fully transparent nuclear technology industries. Other countries should have a guaranteed right to purchase all the reactor fuel they need, provided they accept intrusive inspections and return nuclear byproducts.”

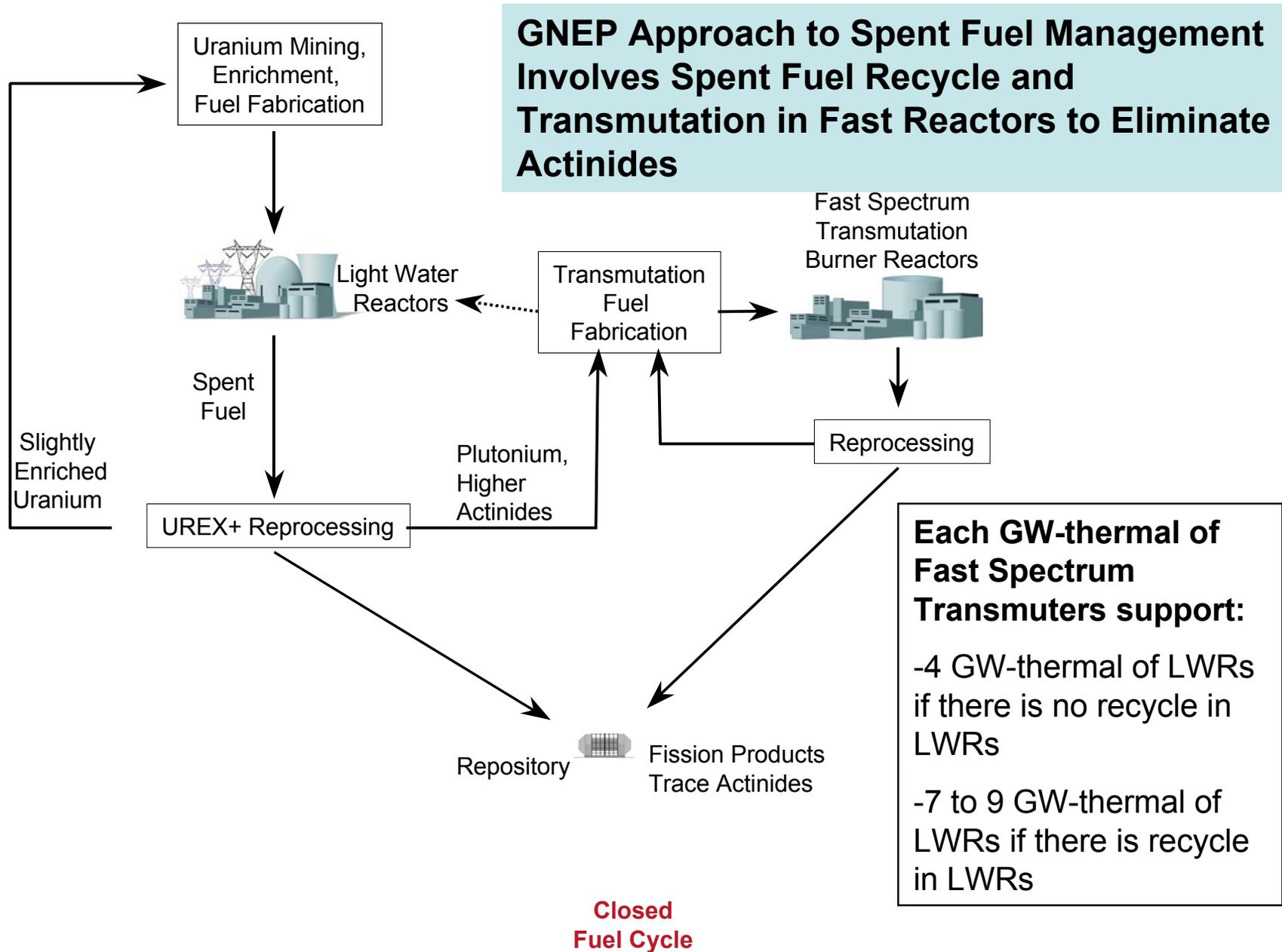
“DOE announces new nuclear initiative”*

- FY07 Request of \$250M for GNEP: Global Nuclear Energy Partnership
- Enable expansion of nuclear energy worldwide by demonstrating and deploying new technologies to recycle nuclear fuel, minimize waste, improve nuclear material management.
- 7 elements of GNEP
 - New generation of nuclear power in the US
 - New nuclear recycling technologies
 - Manage and store spent nuclear fuel in the US
 - Design advanced burner reactors for recycling nuclear fuel
 - Establish international fuel services program
 - Develop small scale reactors for developing countries
 - Improve safeguards to enhance proliferation resistance and safety



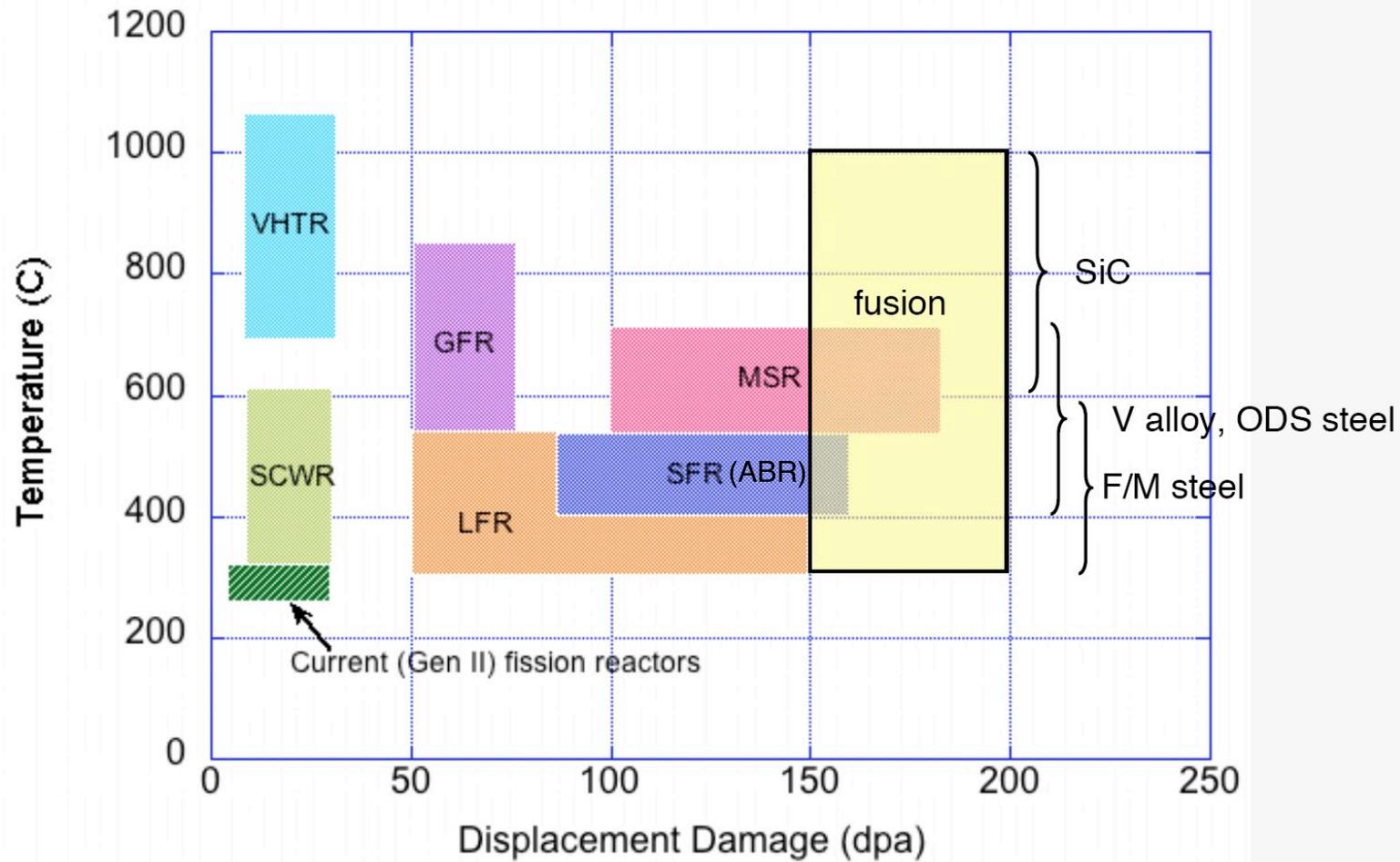
*Secretary of Energy Samuel Bodman, 6 Feb 2006 press release

GNEP spent fuel management



Extreme environments in Advanced Nuclear Energy Systems

*



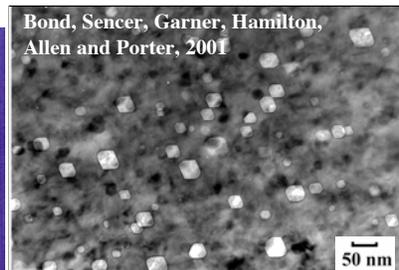
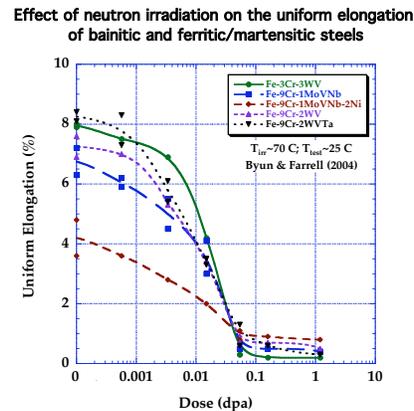
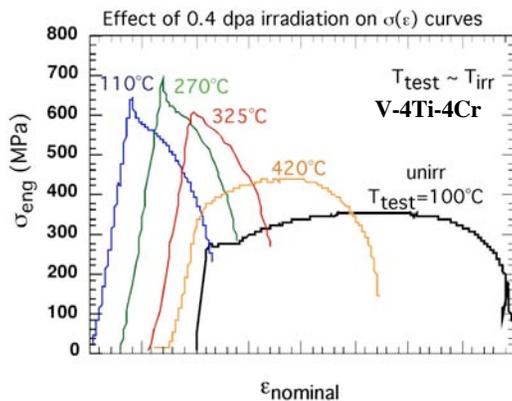
Very High Temperature Reactor
 Super-Critical Water Reactor
 Gas-cooled Fast Reactor

Lead-cooled Fast Reactor
 Sodium-cooled Fast Reactor
 Molten Salt Reactor

* S.J. Zinkle, ORNL

Structural Materials Challenges: Radiation Effects

- Exposure to neutrons degrades the mechanical performance of structural materials and impacts the economics and safety of current & future fission power plants:
 - Irradiation hardening and embrittlement/decreased uniform elongation ($< 0.4 T_m$)
 - Irradiation ($< 0.45 T_m$) and thermal ($> \sim 0.45 T_m$) creep
 - Volumetric swelling ($0.3 - 0.6 T_m$)
 - High temperature He embrittlement ($> 0.5 T_m$); Specific to fusion & spallation accelerators



304 Stainless steel irradiated in EBR-II, 380°C, ~22 dpa, 1% swelling

Variables

- Material (steels, Vanadium and Ni-based alloys, Refractory metals & alloys, SiC) and composition
- Initial microstructure (cold-worked, annealed)
- Irradiation temperature
- Chemical environment & thermal-mechanical loading
- Neutron flux, fluence and energy spectrum
 - materials test reactor irradiations typically at accelerations of $10^2 - 10^4$

Synergistic Interactions

Summary

- **Nuclear energy systems consume very small quantities of natural resources without contributing to greenhouse gas emissions**
 - **Backend of the fuel cycle remains a problem, but potential opportunity**
- **Operating experience from current generation of nuclear plants provides substantial lessons for the future and knowledge-base to support the safe expansion of nuclear power**
- **Recent activity in nuclear energy has been substantial**
 - **Waste repository site selected, and new EPA license standard in United States**
 - **Over 50% of U.S. reactors to receive 20-year license renewals by 2007**
 - **New reactor designs with lower capital cost**
 - **3 U.S. sites have submitted applications for combined Construction and Operating Licenses, with more than 20 applications in the queue**
 - **Introduction of the GNEP by the U.S. DOE**
- ***What's really important for large-scale expansion of nuclear power into developing countries in the coming century?***
 - **address global climate change**
 - **reduce the public health and environmental impacts of fossil energy use**
 - **get non-proliferation and nuclear security right**